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MOTOR MOUNT ADAPTER PLATE (SINGLE OR DUAL) INSTRUCTIONS

Hardware (Included):

A (2) M-Adapter Plates (Dual)
(1) M-Adapter Plate (Single)

B (1) Shim (Single **only**)

C (4) 3/8" x 1-3/4" Bolts

D (4) 3/8" Neo-bond Washers

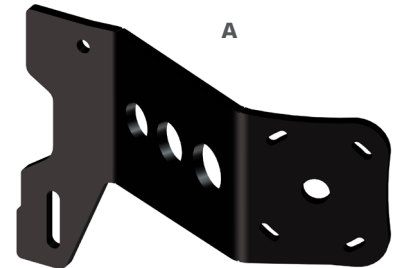
E (4) 3/8" Heavy Washers

F (4) 3/8" Lock Nuts

(x2 for Dual)

Installation Tools:

- 9/16" & 3/4" Socket
- 9/16" & 3/4" Wrench
- Ratchet
- Marine Grade Sealant



PRE-INSTALL NOTES:

- Properly support outboard engine according to manufacturer's guidelines.
- Bob's Machine Jack Plates require 3/4" spacer kit (**AP-spacer-34-kt**).
- Check plate for a "P" for Port or "S" for Starboard.

Installation

STEP 1: Using 3/4" socket, completely remove engine bolts from one side of motor and loosen bolts on opposite side 3/4". Pay attention to location of engine bolts.

IMPORTANT: For transom install, apply marine grade sealant around bolt holes.

STEP 2: Insert Adapter Plate (**A**) between transom/jack plate and motor and re-install engine/transom bolts in exact location as before. Do not fully tighten bolts.

STEP 3: Fully remove the other set of engine bolts and repeat **STEP 2** for the other Adapter Plate (**A**) or Shim (**B**). Fully tighten **all** transom bolts to manufacturer's specifications.

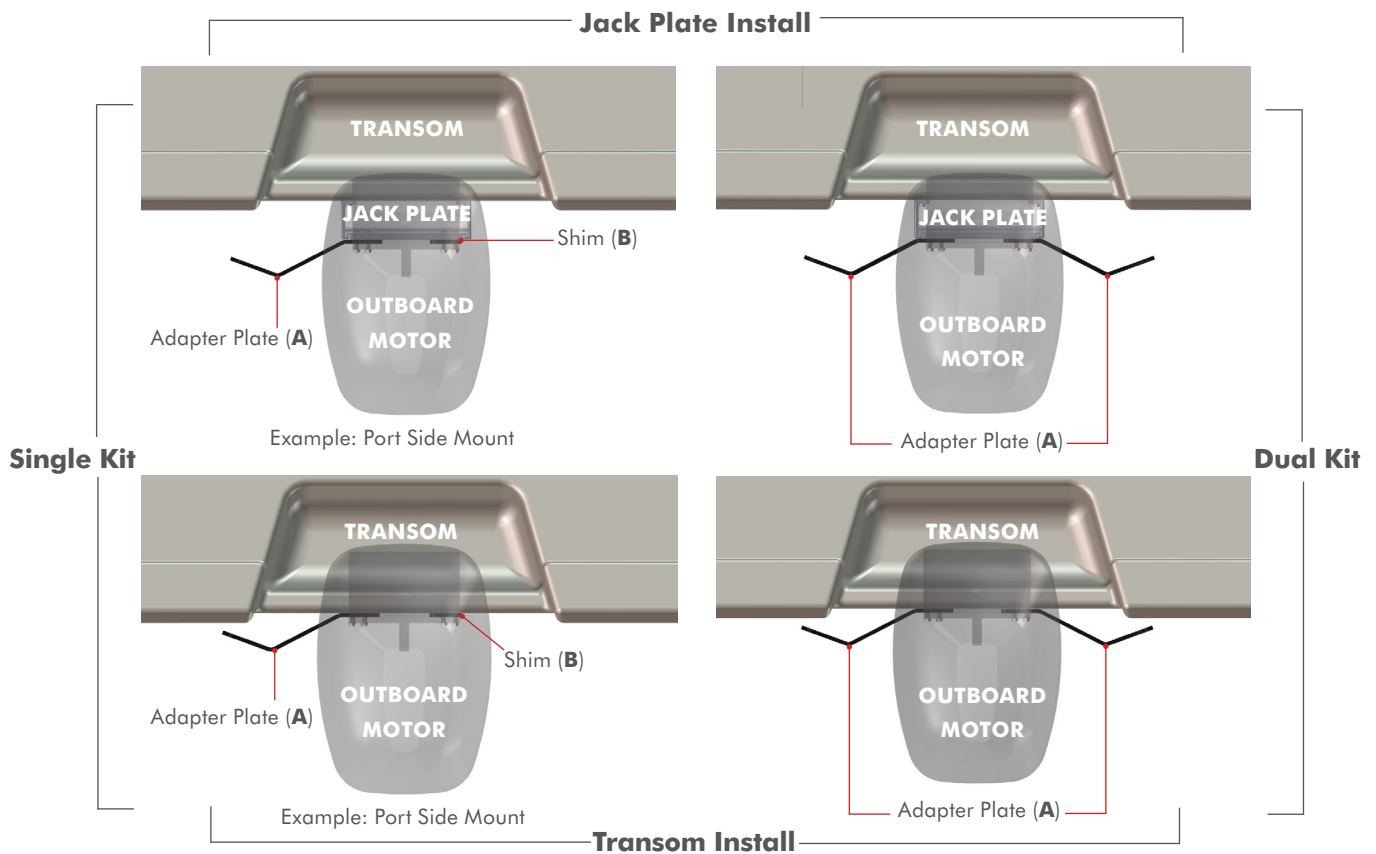
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Transom/Jack Plate Mounting Illustration

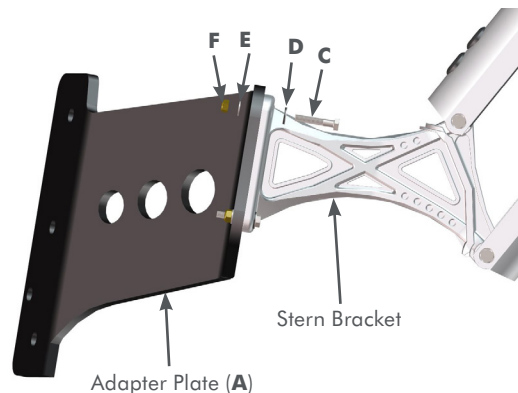


Power Pole Installation

STEP 1: Using a 9/16" socket & wrench, install all bolts as shown in the diagram. Neo-Bond side of washer will rest against Stern Bracket.

STEP 2: Tighten each bolt to 240 inch pounds/20 foot pounds of torque.

NOTE: Bolts should be re-tightened after first use.



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